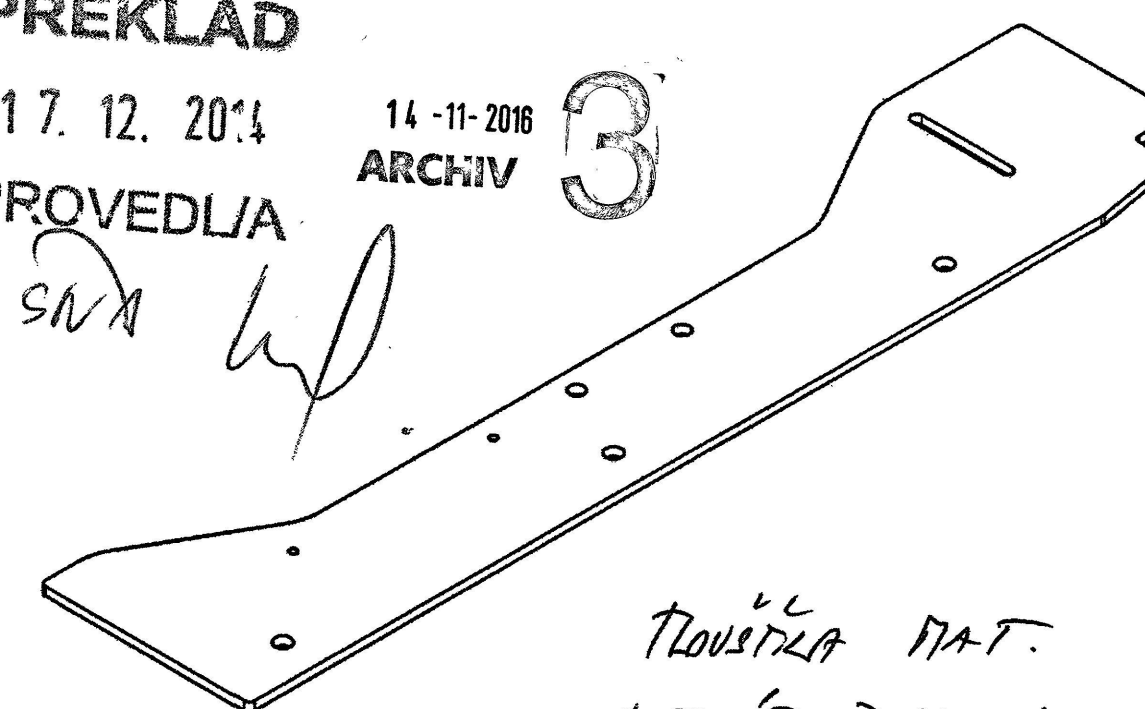


PŘEKLAD
 dne: 17. 12. 2014
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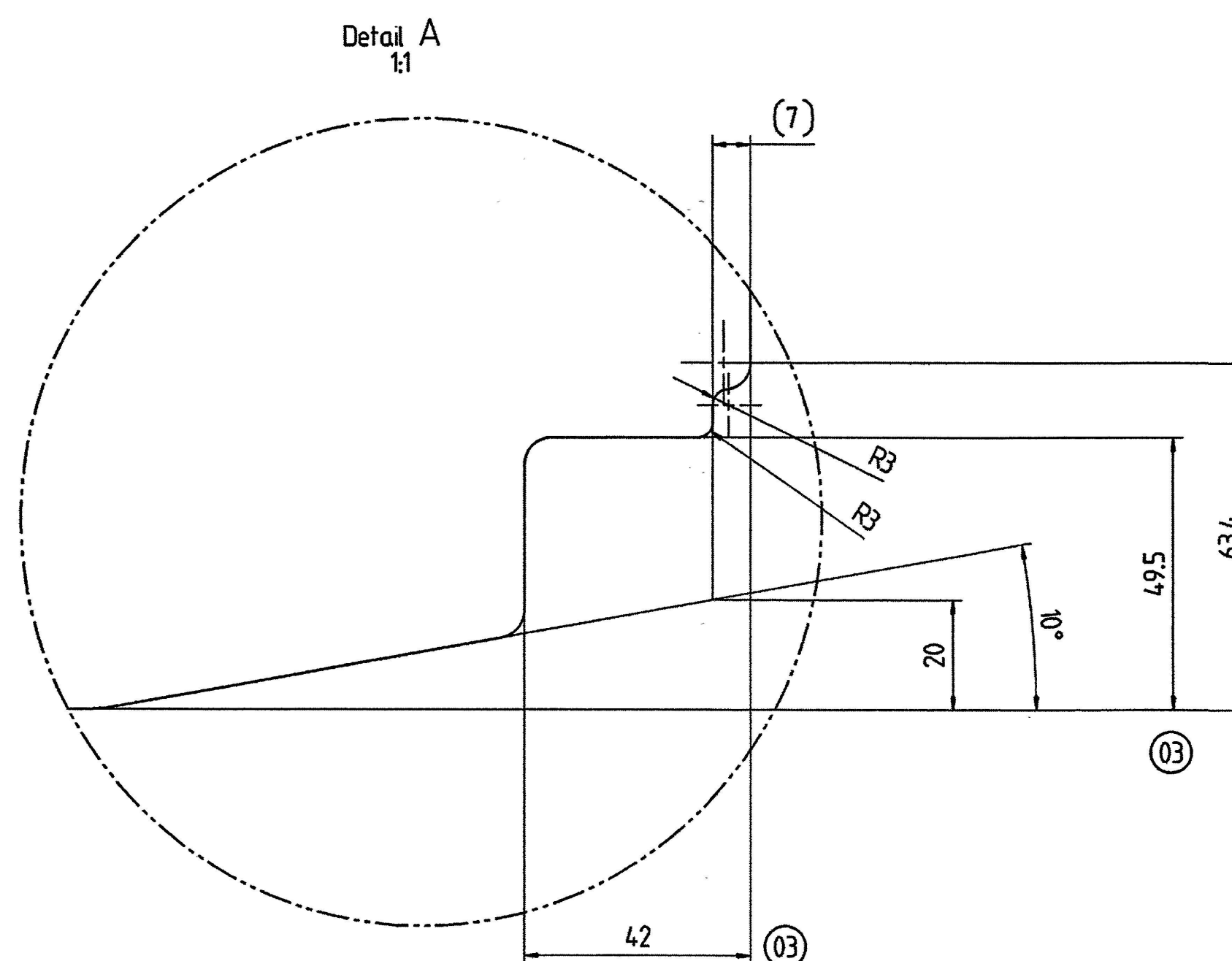


PROJEKTANT
 NÁVŠT. RADUS
 RADUS 011780

✓
 N2 14/01402

03A-ZM/16/01090-NA LISTU Č.2 ZOBRAZEN SKUTEČNÝ TVAR DÍLCE.

2.11.2016 HURBY



NOTA :
 - Metal sheet thickness : 8 mm
 - Radii without dimension : R = 5
 - Bend radii : R = 1

| LASER cutting tolerances | | | | |
|---|------------|-------------|--------------|--------|
| NDK : min cutting radius without dimensions R = 1 mm unless otherwise specified | | | | |
| ≤ 30 | 30 < ≤ 120 | 120 < ≤ 400 | 400 < ≤ 1000 | 1000 < |
| ± 0,5 | ± 0,8 | ± 1,0 | ± 1,5 | ± 2,0 |

| | |
|--|---|
| Condition at time of delivery | |
| de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1) | X |
| without burrs acc. WN 1310 | |
| Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572) | |
| oil-free / free of grease | |
| oiled | |
| oiling permissible | X |
| Indicate the required condition at time of delivery with an X. | |

| | | | | | |
|-------------------------------------|----|-------------|--------|--|--|
| First angle projection | 03 | 012 -> 0135 | 162486 | | |
| General tolerance (GT) in mm | | | | | |
| Size range | | | | | |
| GT coarse | | | | | |
| Lengths (L) and angle (L) ± GT | | | | | |
| Tolerance Symbols ISO 1101 | | | | | |
| straightness/flatness = GT | | | | | |
| concentricity/round out = GT | | | | | |
| symmetry = GT | | | | | |
| parallelism = GT | | | | | |
| position = GT | | | | | |
| Language: en, fr | | | | | |
| Refer to protection notice ISO 1006 | | | | | |
| Material: S235JR | | | | | |
| Blank no: | | | | | |
| Title: battery holder | | | | | |
| Prod. Scale: 1:2 | | | | | |
| Sheet: 1 of 2 | | | | | |
| 11914230100 | | | | | |
| 11914230100001 | | | | | |

Approved